

**Abstract****Investment Moulding Process and Apparatus (Figs. 1A to 1H)**

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An investment mould process for forming a cast member is described. The process comprises forming a precursor casting (12) from a master mould (10). The master mould (10) has an internal surface (16) defining a space (14) in  
10 which the precursor casting (12) can be formed. The surface (16) defines a location indentation (20) to provide a corresponding location projection (3) on the precursor casting (12). A holding member (22) can be inserted into the location projection (3) to hold an internal member  
15 (17A, 17B).